



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1403
Job Sheet 170864



Part No: 647.1403

Job Qty: 1 ea

Part Name: Upper Cutter Assembly, U-Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/23/18

Job Tracking No:

Due Date: 2/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE JFS 13/07/03 VERIFY BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/3/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		2/3/18	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		2/5/18	0.00	0.47	Small Fab-1		
130	QC	1 pcs		2/5/18	0.00	0.00	QC5		
140	Packaging	1 pcs		2/5/18	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		2/5/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

Descriptions: 598: 5019005 exp. date: 06/19

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9702	Cutter Sub Assembly (U Channel)	1 Ea (1 ea)	90-Start up Operation	F124140
647.1510	Upper Deflector	1 Ea (1 ea)	90-Start up Operation	5035519
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	5035521
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	5035524
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	5035526

Part Specifications

Specifications could not be found.

Plex 1/23/18 10:26 AM dart.poulin.mario

000089

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Re _____ Use _____ Suspected Unapp _____		AGAINST DEPARTMENT/PROCESS Water Jet ☐ d. Eng. Coord. ☐ re/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date : _____		Step #: _____		Mfg Date: 01/25/18 Job No: 170864							
Description Work Order Deviation											
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Pressure/Forced ☐ Bending ☐ Centre Not Conce ☐ Cracks ☐ Crimp/Kink/Rippl ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tu. ☐ Marks/Chatter ☐ </td> <td style="width:50%;"> Drill Holes ☐ </td> </tr> </table>		Pressure/Forced ☐ Bending ☐ Centre Not Conce ☐ Cracks ☐ Crimp/Kink/Rippl ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tu. ☐ Marks/Chatter ☐	Drill Holes ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Stress/Surge ☐ Program ☐ Stock Pulled ☐ Sequence ☐ eled ☐ iction ☐ gned/off center ☐ </td> <td style="width:50%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>		Stress/Surge ☐ Program ☐ Stock Pulled ☐ Sequence ☐ eled ☐ iction ☐ gned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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 S0355535 Upper Cutter Assembly, U – Channel PART NO: 647.1403 Original Serial #: S0355535 Revision: Operation: Change No:											
OTHER : _____											